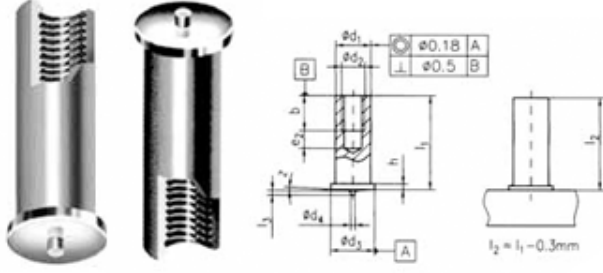


# DİŐİ SAPLAMALAR TİP İT

## TAPPED PADS TYPE İT



| $d_1$<br>+0.1 | $d_2$ | $l_1$<br>$\pm 0.6$ | $b$<br>+0.5 | $e_2$<br>min. | $d_3$<br>$\pm 0.2$ | $d_4$<br>$\pm 0.08$ | $l_3$<br>$\pm 0.05$ | $h$         | $l_2$           | $z$<br>$\pm 1$ |
|---------------|-------|--------------------|-------------|---------------|--------------------|---------------------|---------------------|-------------|-----------------|----------------|
| Dia.5         | M3    | 6-30               | 5           | 2.5           | 6.5                | 0.75                | 0.8                 | 0.8<br>-1.4 | = $l_1$<br>-0.3 | 30             |
| Dia.6         | M3    | 8-30               | 6           | 3             | 7.5                |                     | 0.8                 |             |                 |                |
| Dia.6         | M4    | 8-30               | 6           | 3             | 7.5                |                     | 0.8                 |             |                 |                |
| Dia.7.1       | M5    | 10-30              | 7.5         | 3             | 9                  |                     | 0.85                |             |                 |                |

Malzemeler / Material : Steel (4.8) copper plated,  
1.4301/03 (A2-50), EN AW-ALMg3, CuZn37 (Ms63)

**Tavsiye Edilen Güç Üniteleri / Recommended power units :**

CD 1501, CD 2301, CD 3101, CDM 2401, CDM 3201, SCD 3201

**Tavsiye Edilen Kaynak Tabancaları / Recommended welding guns:**

C 08, CA 08

**Tavsiye Edilen Otomatik Kaynak Tabancaları Kafaları / Recommended welding guns heads:**

PAH-1, KAH 412 KAH 412 LA